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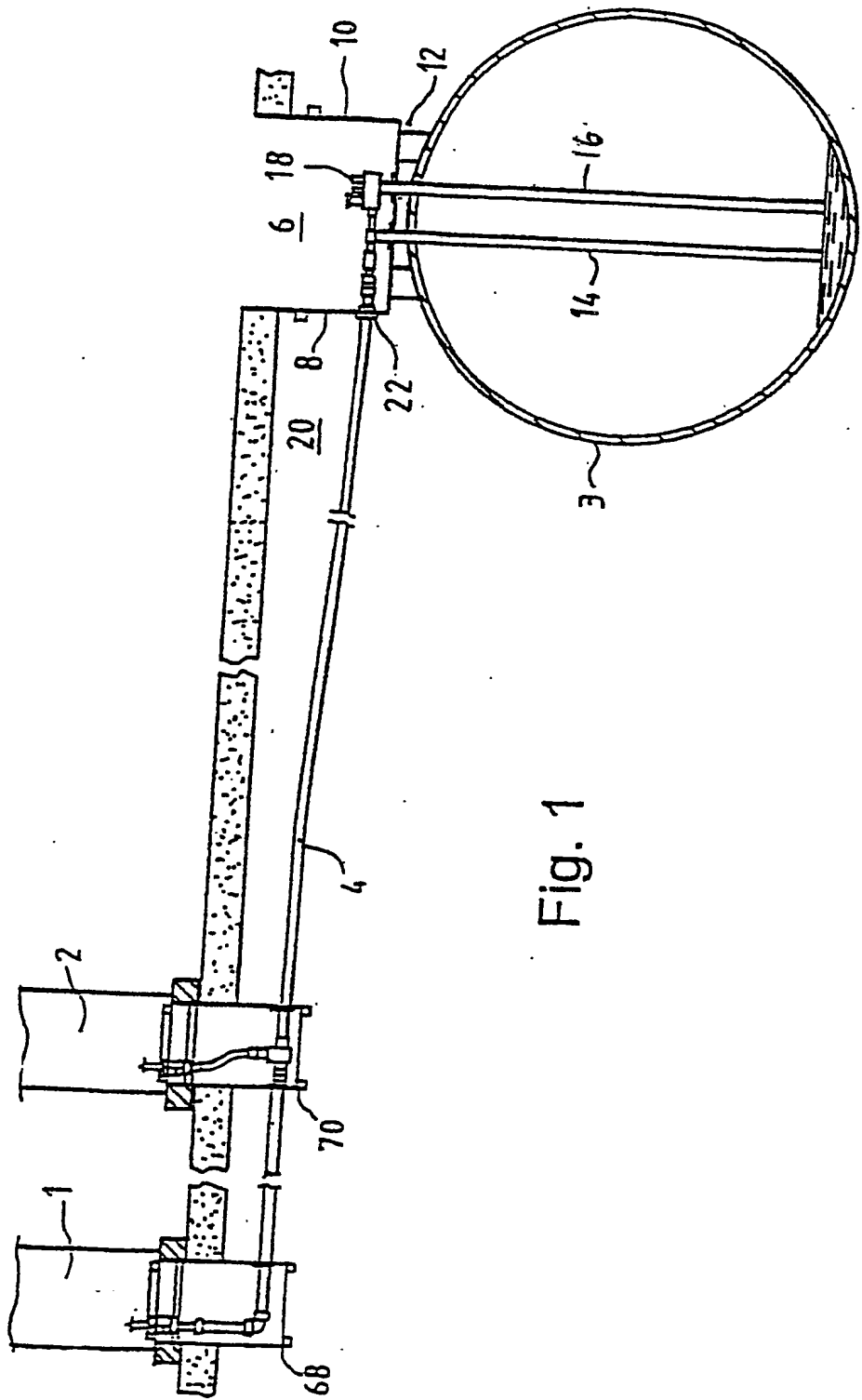
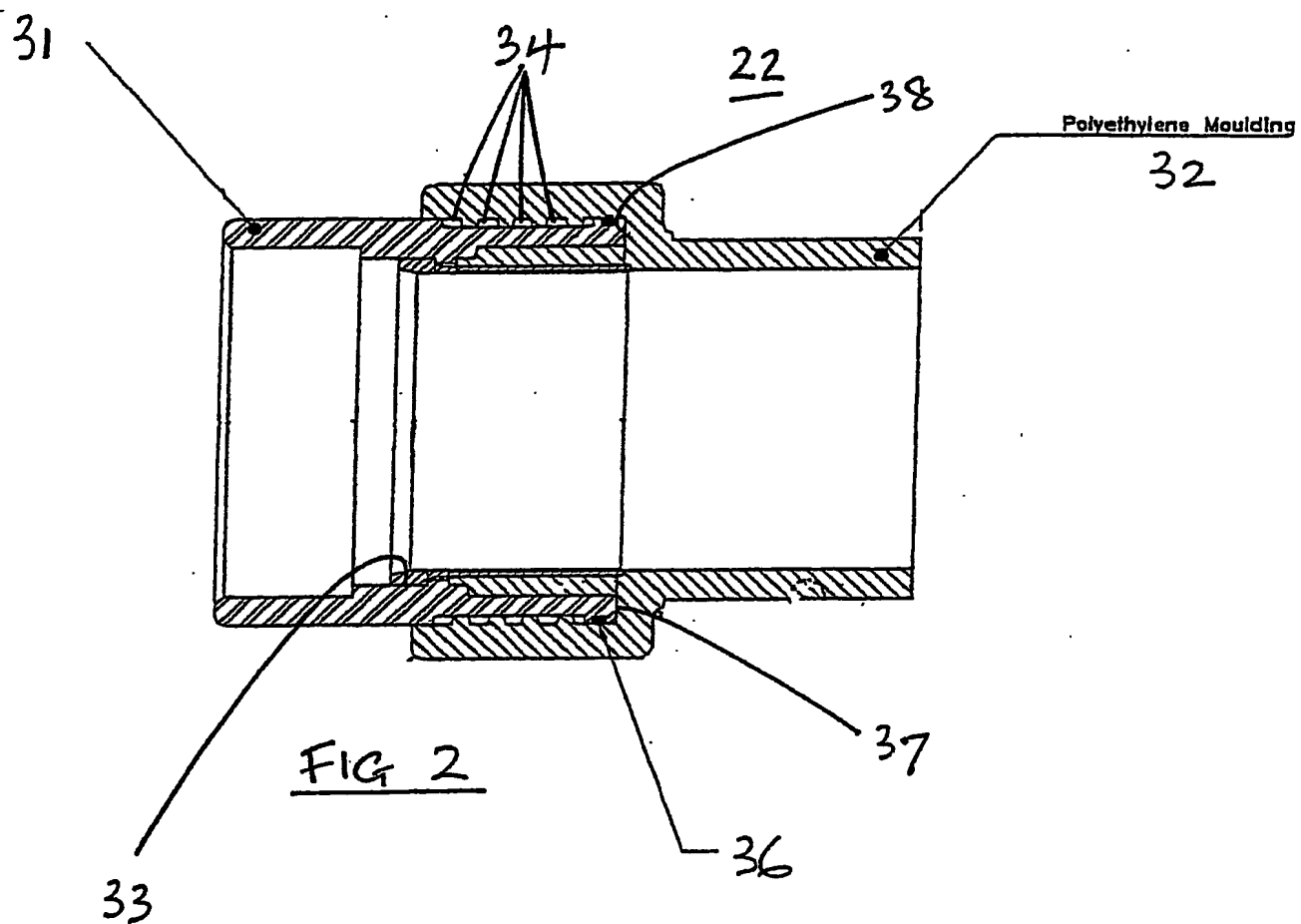
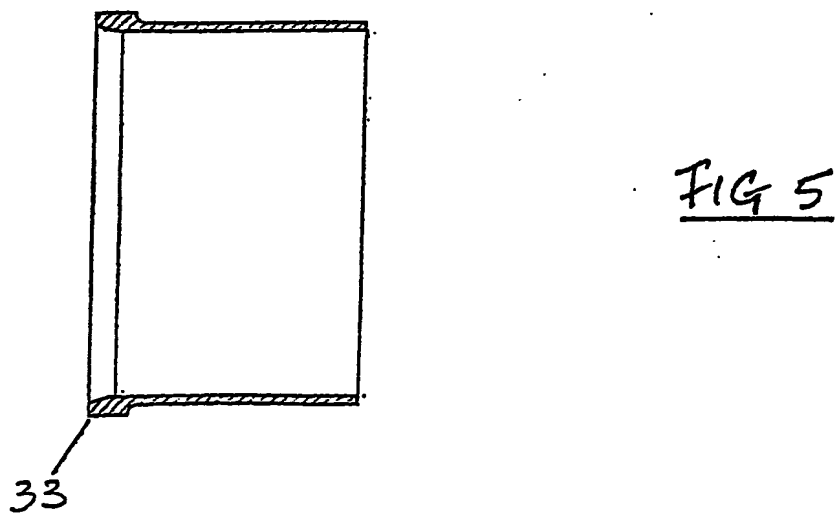
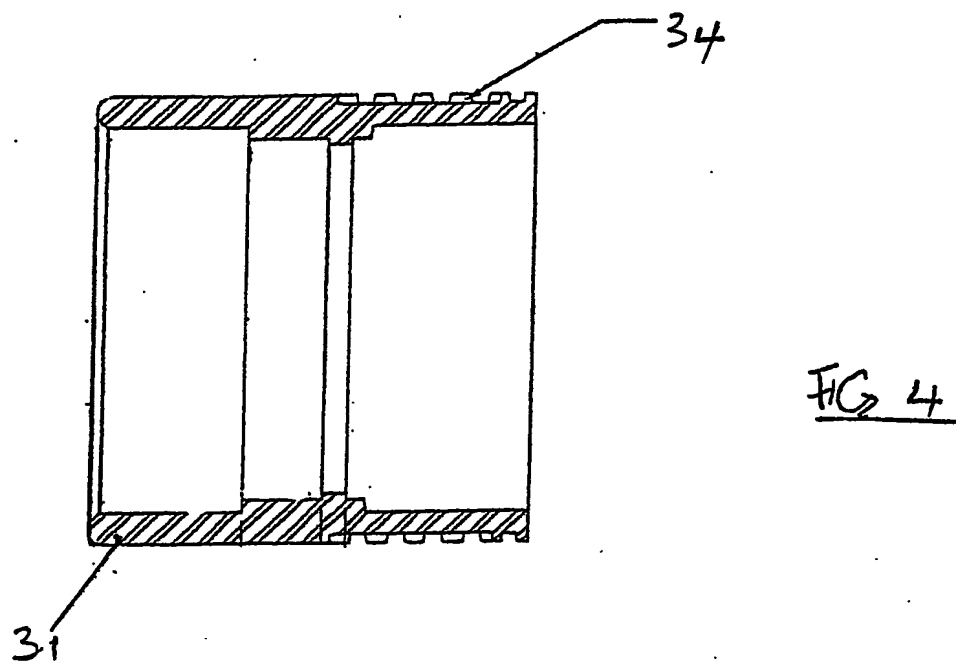
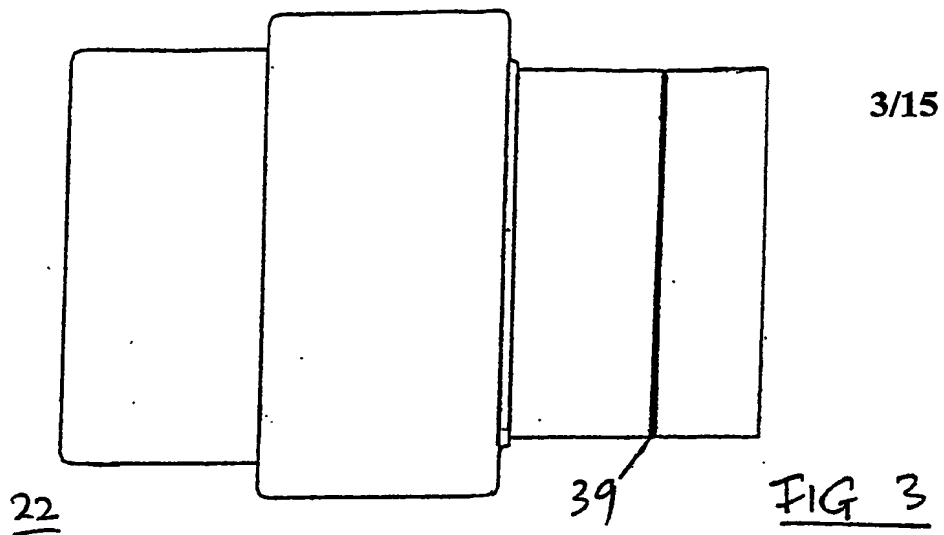


Fig. 1

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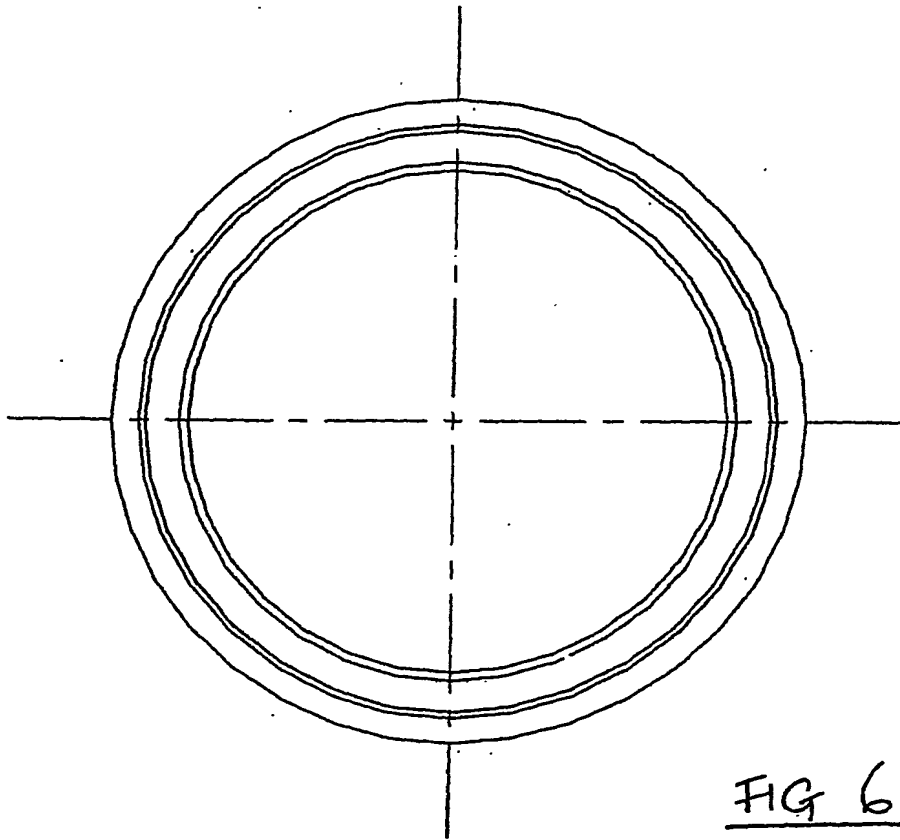
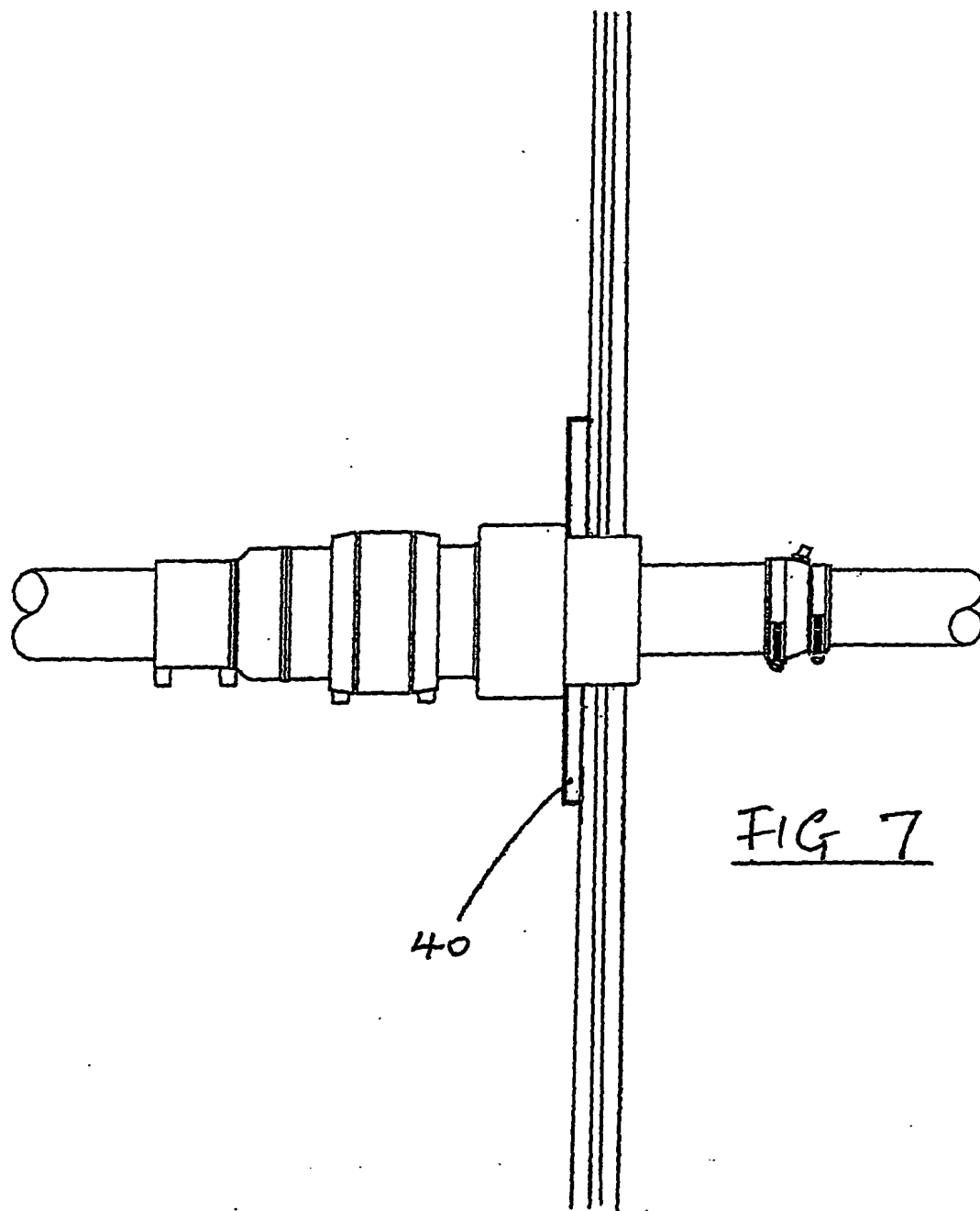


FIG 6

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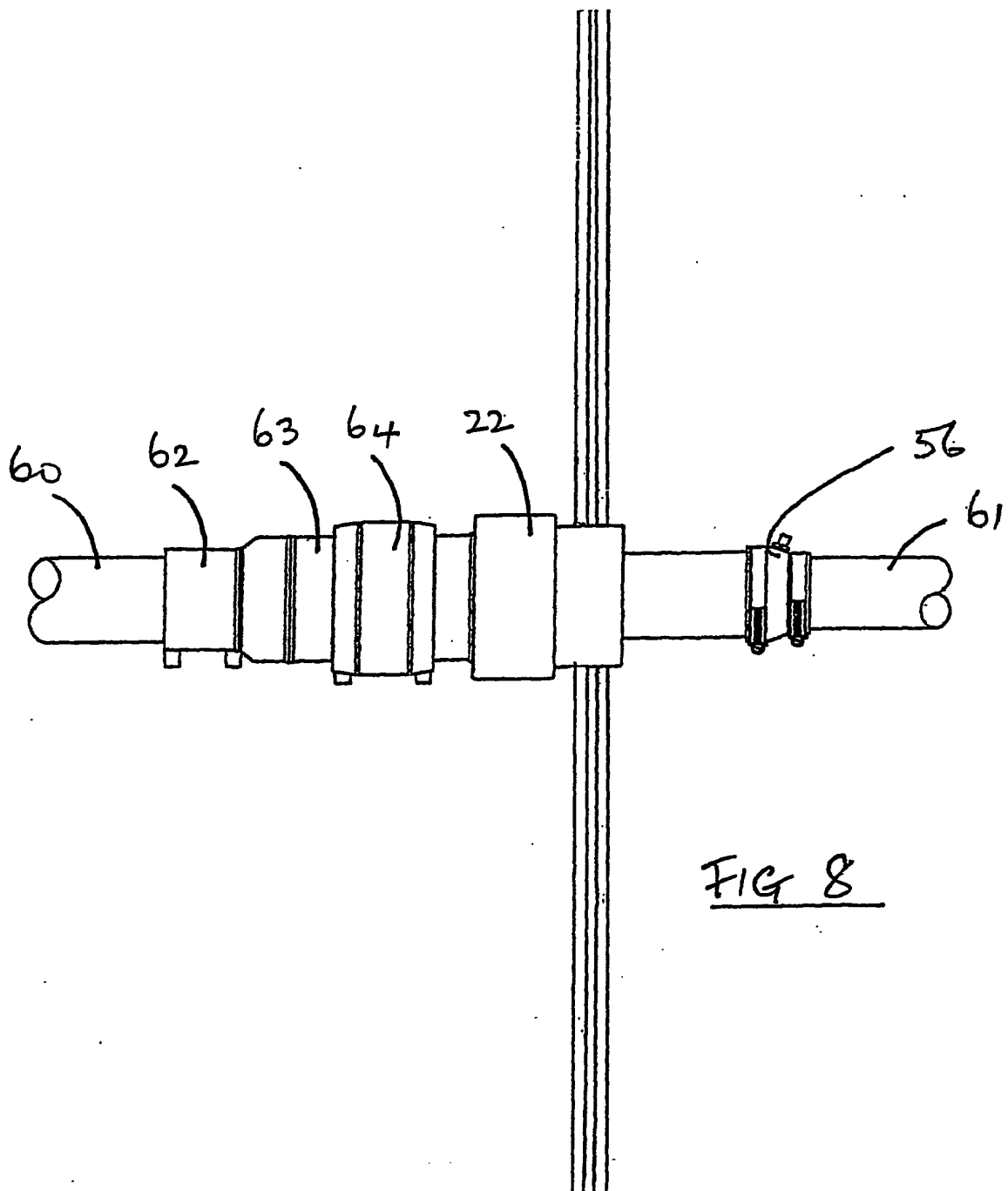
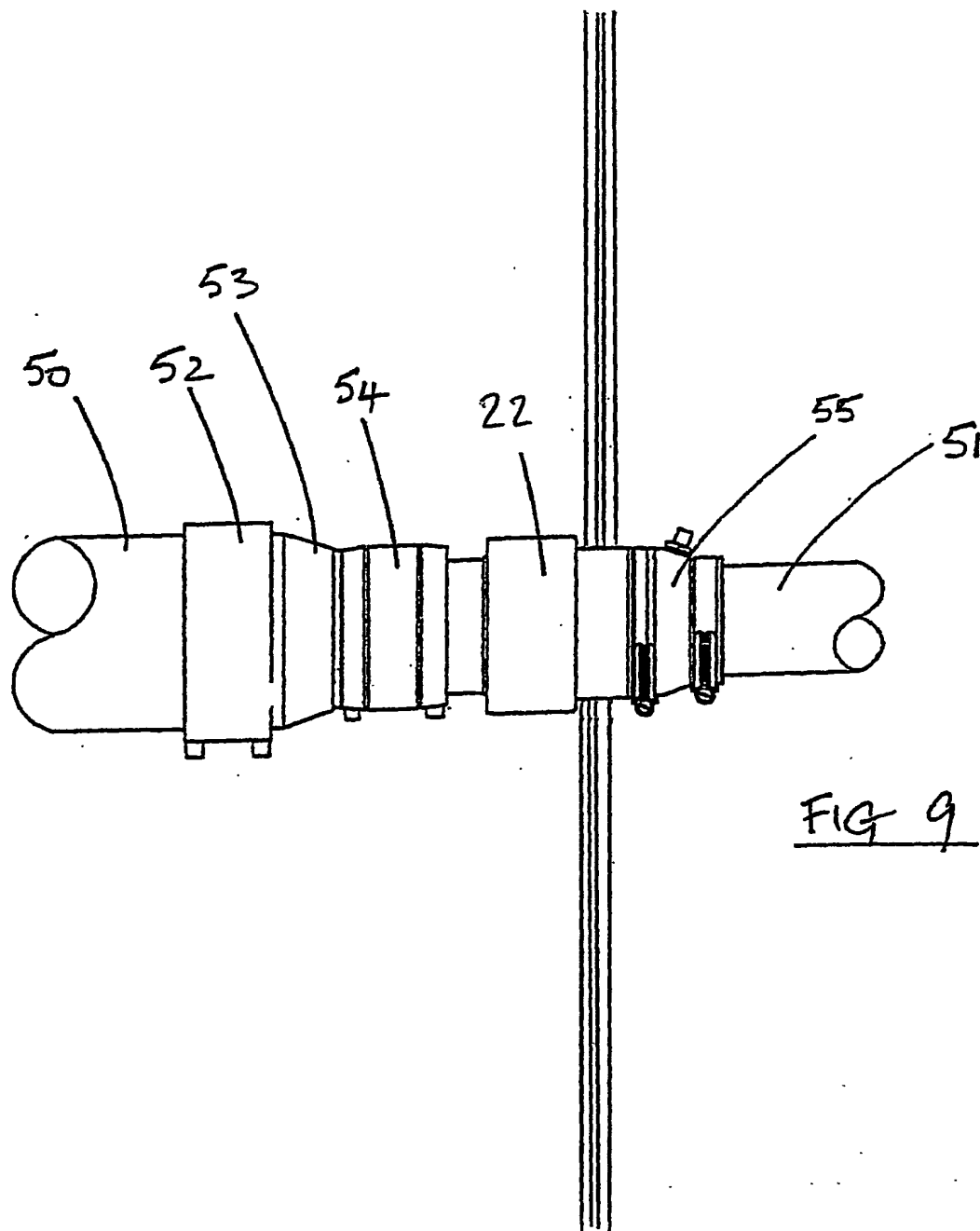


FIG 8

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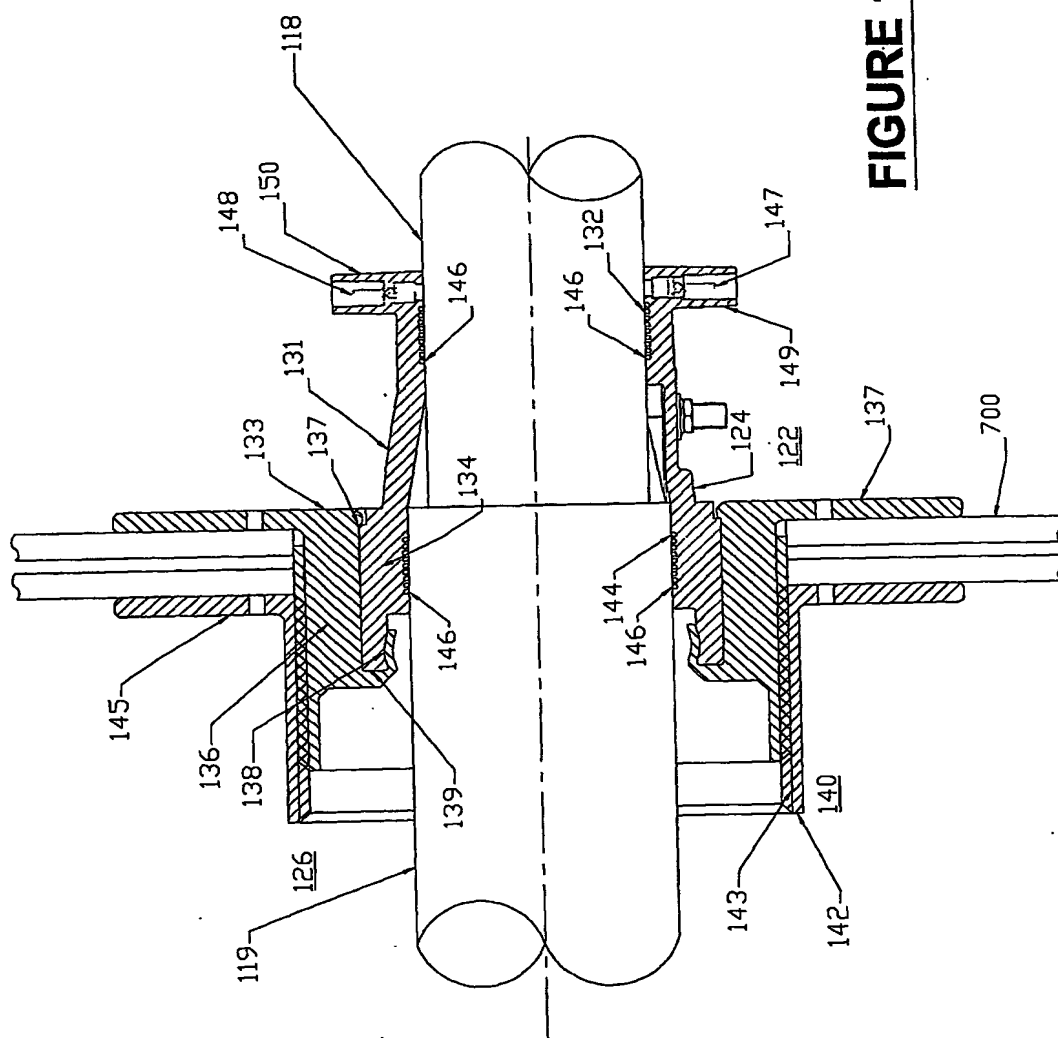


FIGURE 10

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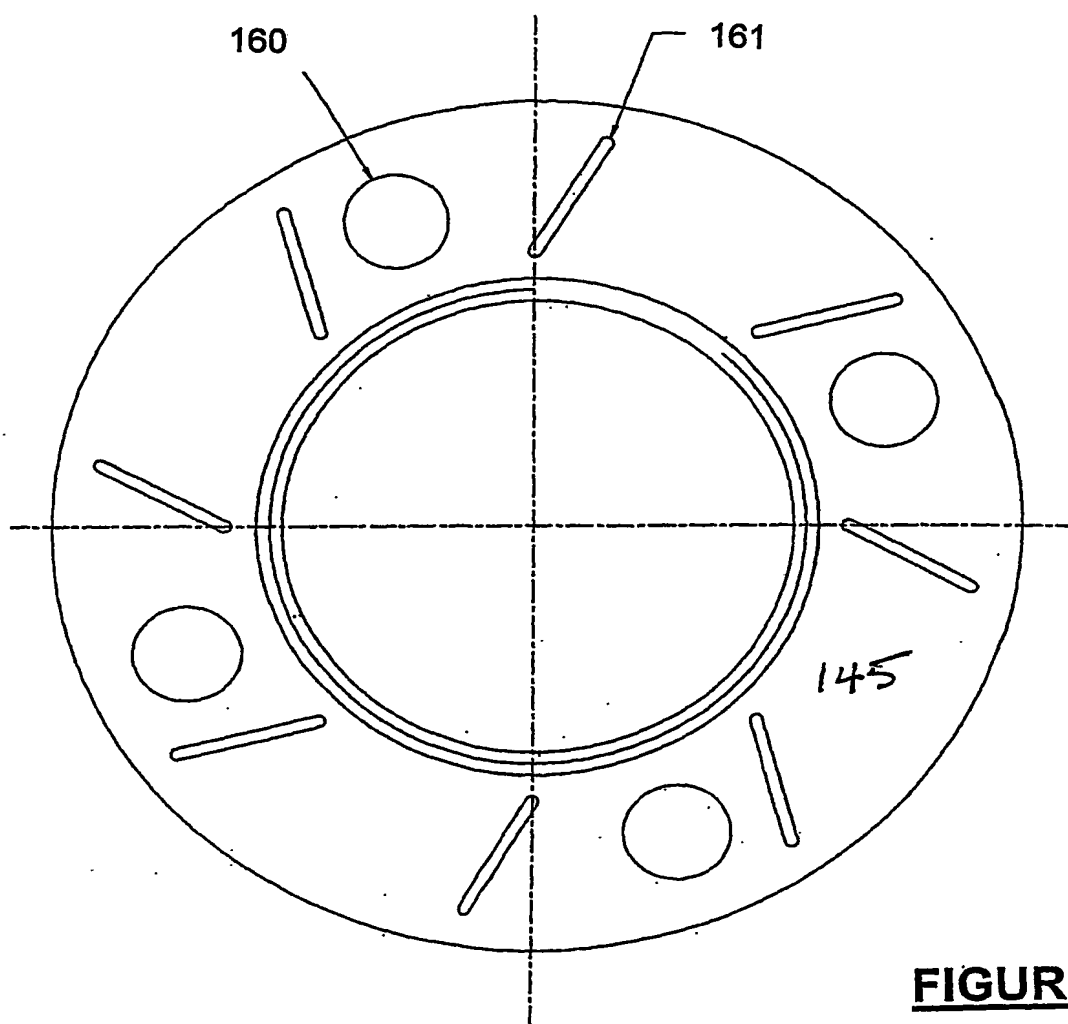


FIGURE 11

SCRAP VIEW SHOWING EXTERNAL FLANGE DETAILS

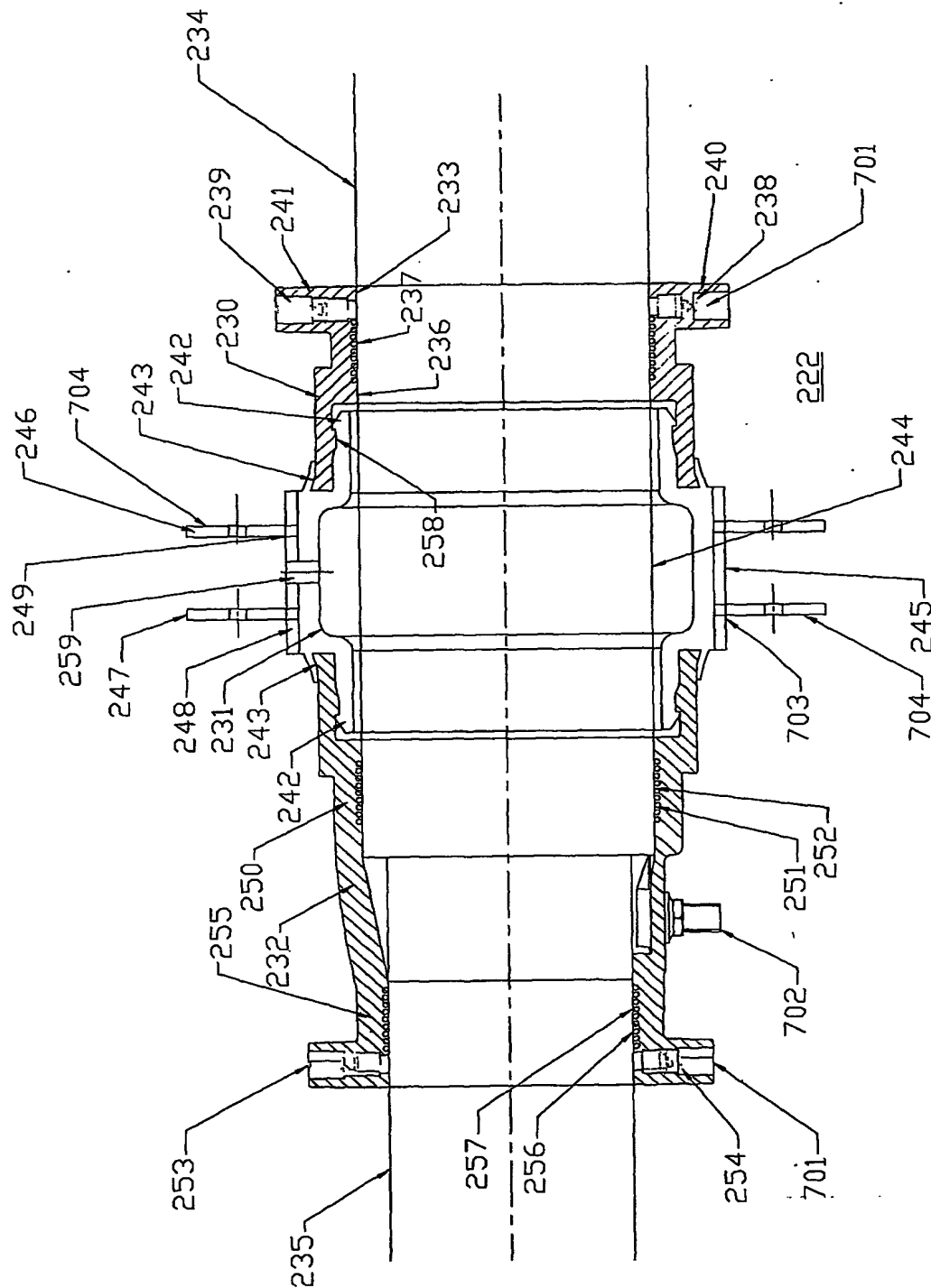


FIGURE 12

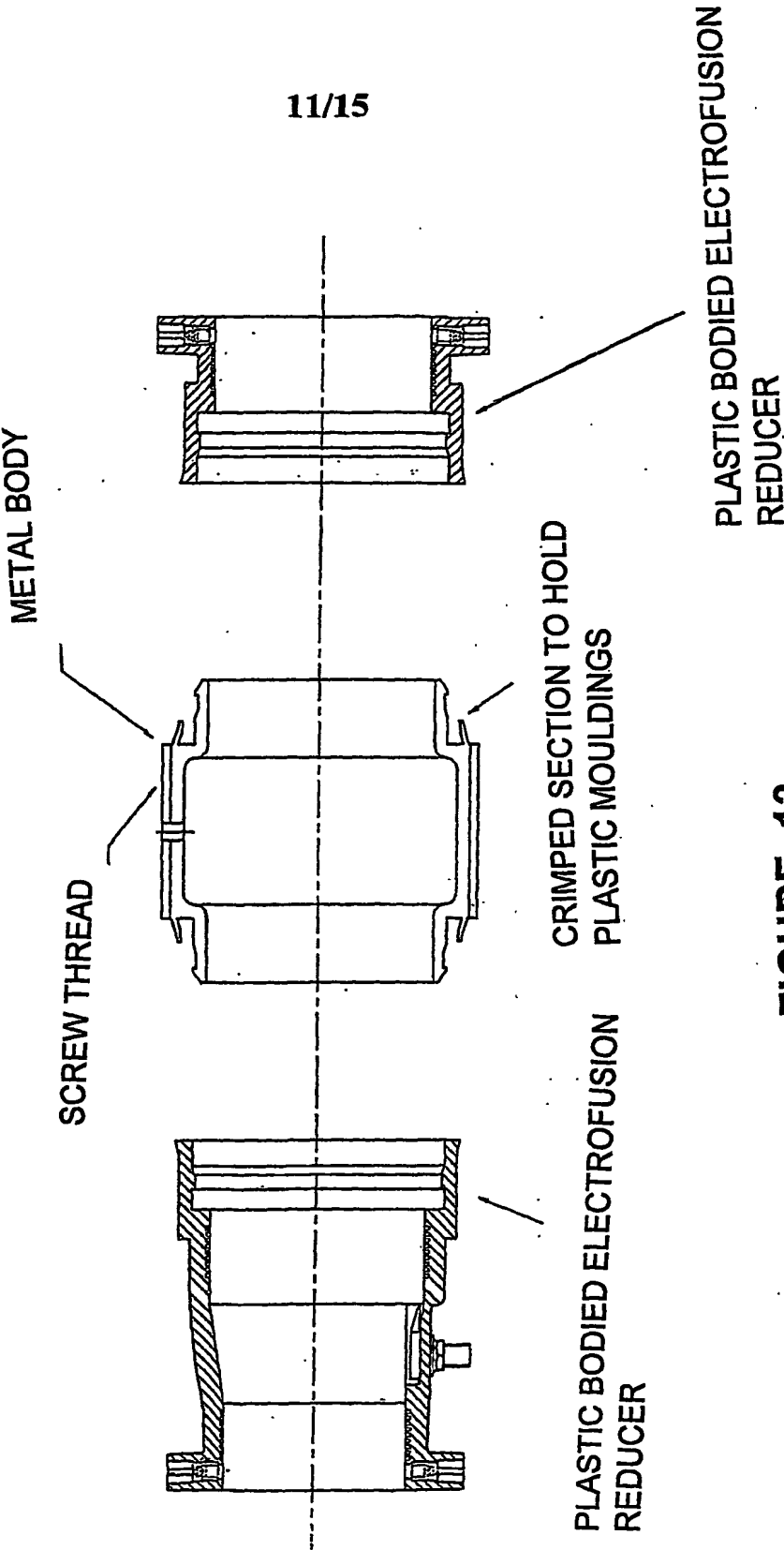


FIGURE 13

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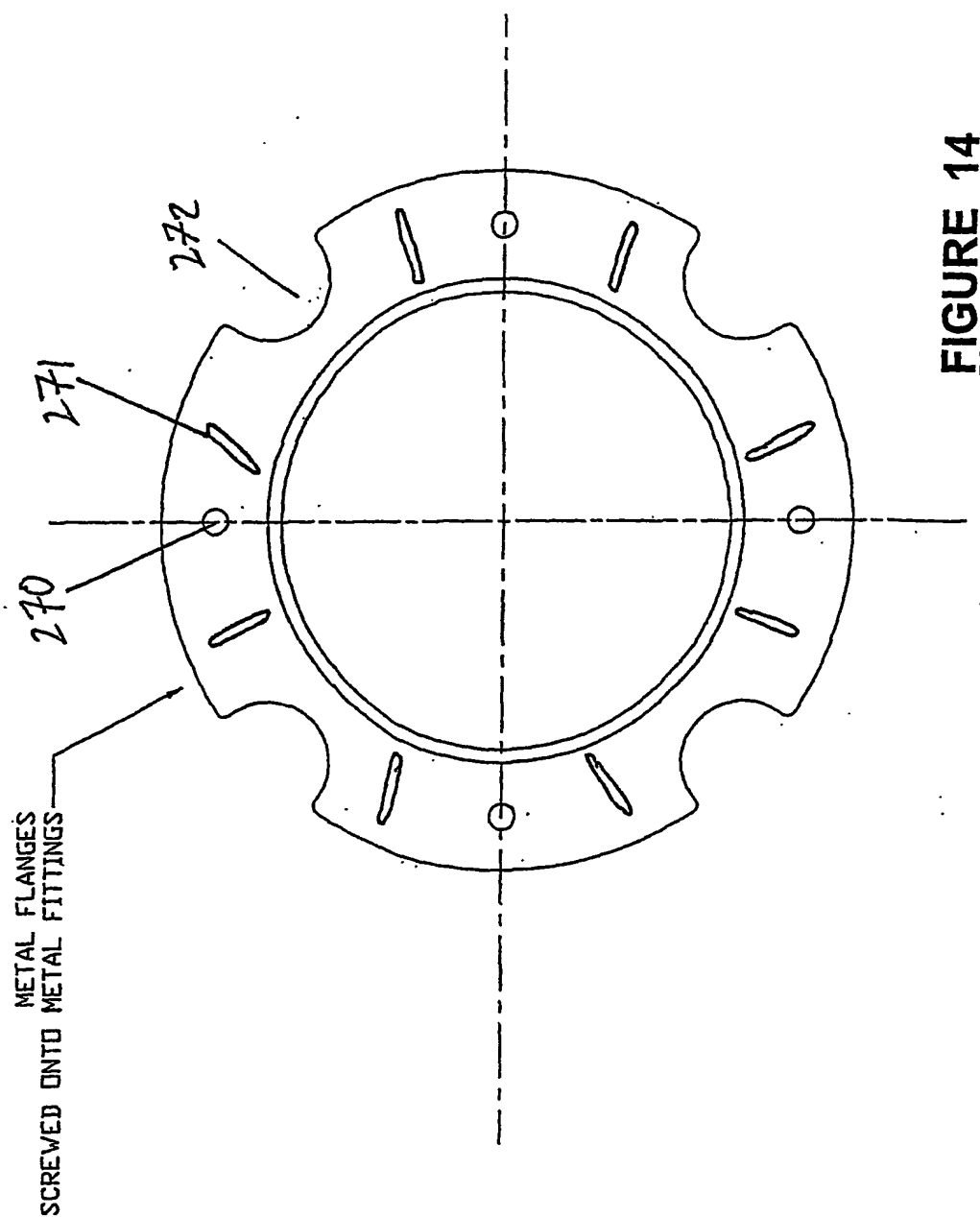


FIGURE 14

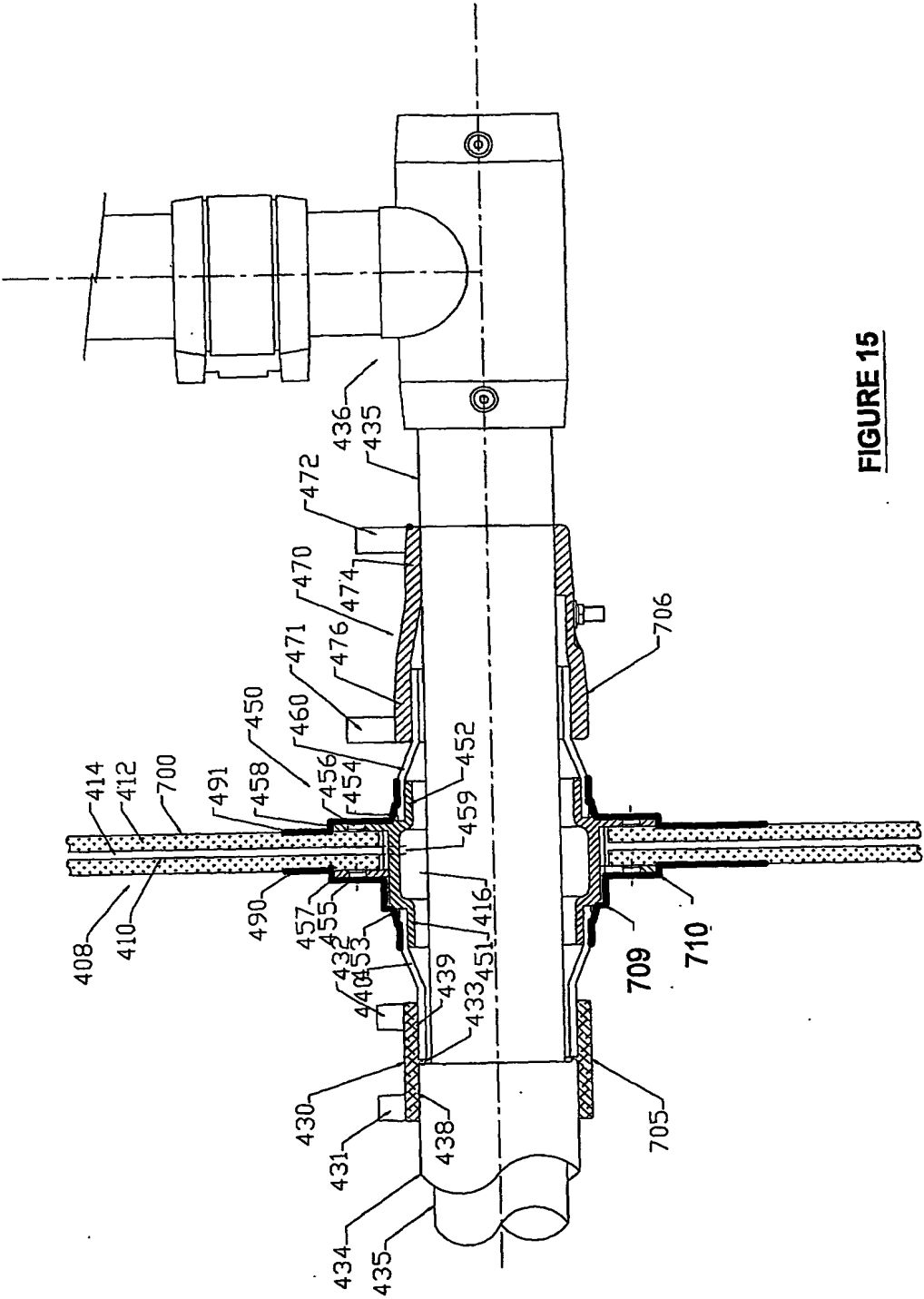


FIGURE 15

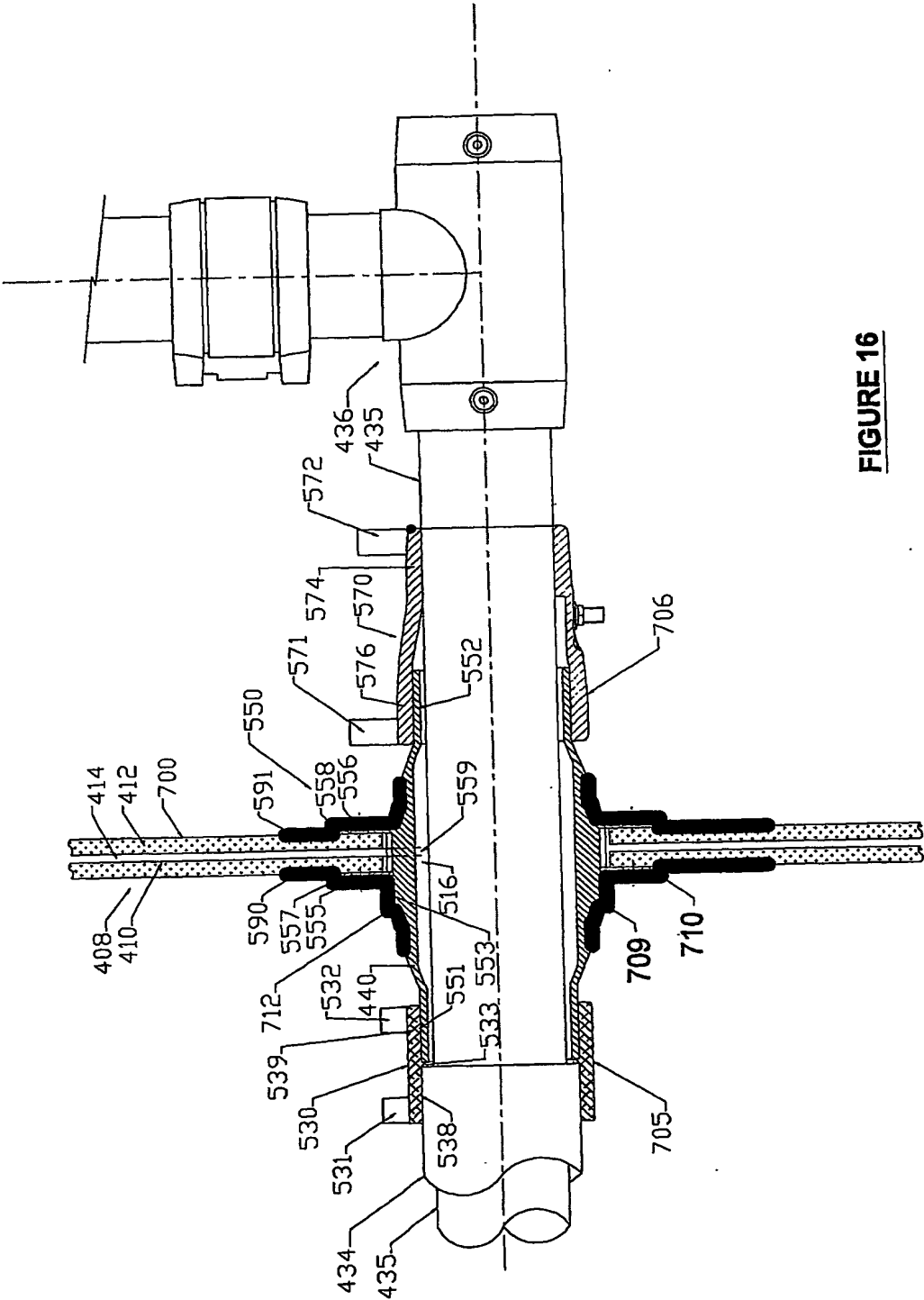


FIGURE 16

